DUCTILE BEHAVIOUR OF REINFORCED MASONRY COLUMNS

H. Singh¹ and N. Cooke²

ABSTRACT

This paper presents the results of an experimental investigation into the strength and level of ductile performance of two reinforced concrete masonry columns and one reinforced clay brick column by Singh [1993]. The results show that strength of reinforced concrete and clay masonry can be predicted by using full cross-section dimensions. Columns constructed from concrete masonry behave in a ductile manner but clay masonry columns behave in a very limited ductile manner.

INTRODUCTION

This paper presents the results of an experimental investigation into the strength and level of ductile performance of two reinforced concrete masonry columns and one reinforced clay brick column by Singh [1993]. The authors found a dearth of published literature on the subject of masonry columns designed for ductile performance and tested to destruction. This paper looks at the behaviour of three column specimens designed and tested by the authors. Two were constructed from concrete masonry units 20.36 and 20.30 and one from 230 x 90 x 76 mm clay bricks. Typical cross sections are shown in Figure 1. The columns were subjected to cyclic lateral, horizontal loading and a constant vertical axial load.

The design of the two concrete masonry columns was based on the assumption that the concrete core of the column was the structural element and that the masonry face could be ignored in the analysis of strength and ductility. The core concrete and reinforcement both comply with NZS3101:1980 Code of Practice for the Design of Reinforced Concrete Members, in particular, the transverse reinforcement in the plastic hinge region closely follows the requirements for confinement.

The main objective of this experimental work was to determine whether the design approach for reinforced concrete columns using the current Standard could be applied to the design of reinforced masonry columns. The major departure from the reinforced concrete code approach lies in the determination of the strength and ductility of the clay masonry column. This was based on an ultimate compression strain 0.0025, using the approach developed for masonry walls in the Code of Practice for the Design of Masonry Structures, NZS4230:1990.

DETAILS OF TEST SPECIMENS

All the masonry columns were square in cross-section as in Figure 1. The concrete columns, Specimens 1 and 2, were each 390 mm square and the clay brick column, Specimen 3, was 330 mm square. The concrete columns were 1400 mm high and the clay brick column was 1200 mm high; height here is measured from the top of the top course to the bottom of the base course.

High strength steel was used as longitudinal reinforcement in preference to low strength steel for the concrete columns which were designed as confined columns. The reason for this choice was that the performance of the columns at high curvatures is improved by its use because the early strain hardening of the steel helps to compensate for the loss of moment capacity due to the reduction of contribution from the concrete. Grade 300 steel was used for the clay brick specimen because the clay masonry was expected to crush at small curvatures before yielding of the steel developed. The longitudinal steel was also selected to conform with the Code of Practice for the Design of Masonry Structures, NZS4230:1990.

The arrangements of the longitudinal and transverse hoop reinforcement used in each column are shown in Figures 2, 3 and 4. The transverse reinforcement in the clay brick column was designed to conform with NZS3101 for shear only. The transverse hoop reinforcement in the concrete columns was designed for shear and additionally for confinement in the potential plastic hinge zone, as is the case for reinforced concrete columns.

The transverse hoop bars were anchored normally by a 135 degree bend around a longitudinal bar plus an extension beyond the bend of at least eight hoop bar diameters embedded in the concrete core. The spacing of the hoop sets in Specimen 1 was at 0.2h as required by NZS3101. However, the spacing in Specimen 2 was 100 mm, i.e. half the depth of one course (0.25h), and was therefore greater than the Code limit.

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Figure 1. Cross-section details of (a) Specimen 1, concrete 20.36 units (b) Specimen 2, concrete 20.30 units and (c) Specimen 3, clay brick 230 x 90 x 76 mm units.

Figure 2. Specimen 1. Elevation and section.
Figure 3. Specimen 2. Elevation and section.

Figure 4. Specimen 3. Elevation and section.
### Table 1  Experimental material properties

<table>
<thead>
<tr>
<th>Material</th>
<th>Yield stress (MPa)</th>
<th>Strength (MPa)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Grout for concrete masonry columns (28 days), $f'_g$</td>
<td>-</td>
<td>16.6</td>
</tr>
<tr>
<td>Grout for clay masonry columns (28 days), $f'_g$</td>
<td>-</td>
<td>28.0</td>
</tr>
<tr>
<td>Mortar (28 days)</td>
<td>-</td>
<td>12.3</td>
</tr>
<tr>
<td>Clay brick, $f'_p$</td>
<td>-</td>
<td>36.6</td>
</tr>
<tr>
<td>20.36 concrete masonry unit, $f'_p$</td>
<td>-</td>
<td>27.8</td>
</tr>
<tr>
<td>20.30 concrete masonry unit, $f'_p$</td>
<td>-</td>
<td>34.6</td>
</tr>
<tr>
<td>Steel: D10</td>
<td>343</td>
<td>477</td>
</tr>
<tr>
<td>Steel: D12</td>
<td>328</td>
<td>454</td>
</tr>
<tr>
<td>Steel: D16</td>
<td>335</td>
<td>463</td>
</tr>
<tr>
<td>Steel: HD20</td>
<td>456</td>
<td>597</td>
</tr>
</tbody>
</table>

The columns were laid up by a master mason. The construction of Specimen 1 was straightforward, except that, because the units were C-shaped and were not tied together at each course, some movement of the upper units occurred when the concrete grout was poured. Transverse reinforcement can be provided at any spacing required by the design for both Specimens 1 and 3. However, the reinforcement in Specimen 2 has to be provided at either each mortar joint only or at mid-height of the block as well as the mortar joint. This meant that Specimen 2 was much more difficult to construct because the central walls had to be cut in order to place the transverse reinforcement at the required centres in the potential plastic hinge zone. The clay brick column was also difficult to construct. It was built in three lifts because of the difficulty of pouring and compacting grout into the small central core.

Specimens 1 and 2 were grouted in one operation by the high-lift grouting method. Specimen 3 was grouted in three operations by the low-lift grouting method; it was built up to a height of 425 mm, grouted and then consolidated. The construction joint was then prepared, and the sequence was repeated for the next two operations. An expansive admixture was added to the grout for all three specimens.

The properties of the concrete and clay brick masonry units, concrete grout, mortar and steel reinforcement are shown in Table 1. The maximum aggregate size in the grout was 13 mm. The slump was 190 mm. The masonry strength, $f'_m$, was calculated from the following equations:

$$ f'_m = 0.59 \times f'_c + 0.90 \times (1-x) \times f'_g \quad \ldots \ldots \ldots \ldots \ldots \ldots \ldots \ldots \ldots \ldots \ldots \ldots \ldots \ldots (1) $$

for ungrouted concrete masonry and

$$ f'_m = x \times f'_p + (1-x) \times f'_g \quad \ldots \ldots \ldots \ldots \ldots \ldots \ldots \ldots \ldots \ldots \ldots \ldots \ldots \ldots \ldots \ldots \ldots \ldots (2) $$

### Table 2  Masonry Strengths for Specimens 1, 2 and 3

<table>
<thead>
<tr>
<th>Specimen</th>
<th>Theoretical Eqs. 1 and 2 Prism Test</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>15.8 15.9</td>
</tr>
<tr>
<td>2</td>
<td>17.8 20.6</td>
</tr>
<tr>
<td>3</td>
<td>22.0</td>
</tr>
</tbody>
</table>

Table 2 and the results of grouted masonry prisms, three concrete blocks high.

The masonry strengths using Eqs. 1 and 2 can be found in Table 2 with the results of grouted masonry prisms, three concrete blocks high.

**INSTRUMENTATION**

The axial compression load was applied to the column specimens by a prestressing system and the lateral load was applied by a hydraulic jack attached to a loading frame. The loading capacity of the jack was 330 kN in tension and it could travel a maximum distance of 400 mm. Figure 5 shows the test setup and loading arrangement. Figure 6 shows Specimen 2 near the end of the test at a displacement ductility factor of 10. It also shows the vertical prestressing arrangement used to
Figure 5. Test set-up and loading arrangement.

Figure 6. Specimen 2 at the end of the test. Vertical load is applied by prestressing tendons as shown.

represent the axial load. The prestressing consisted of two 25 mm diameter Macalloy high strength bars, stressed to 150 kN each, connected to two 30 tonne jacks and pinned connections to the structural floor and the horizontal loading bracket on top of the columns. The axial load ratio of 0.10 (applied load/concrete strength) was chosen for these tests to represent the maximum likely masonry column axial load ratio to be found in practice.

Four pairs of linear potentiometers with 50 mm or 30 mm travel, aligned vertically at five levels above the base of the column, shown in Figure 6, were used to determine the average column curvatures and average longitudinal strains in the reinforcement and masonry. The potentiometers were supported on the steel brackets which in turn were attached to 12 mm diameter transverse steel rods passing through the column core concrete. Details of the arrangement of potentiometers and rods can be seen in Figure 7.

SHOWA N11-FA-5-120-11 electrical resistance strain gauges were attached to the longitudinal bars and hoops at various levels in order to measure the strains on the transverse and longitudinal reinforcement.
Figure 7. Condition of specimen during the tests. Specimen 1, (a) $\mu_\beta = 0.75$, (b) $\mu_\beta = 4$ and (c) end of test: Specimen 2, (d) $\mu_\beta = 0.75$, (e) $\mu_\beta = 6$ and (f) end of test: Specimen 3, (g) $\mu_\beta = 0.75$, (h) $\mu_\beta = 2$ and (i) end of test.
Figure 8. Measured average curvatures versus depth of columns for (a) Specimen 1, (b) Specimen 2 and (c) Specimen 3.
TEST OBSERVATIONS

(a) Splitting and Cracking

Figure 7 shows a sequence of photographs taken during testing of the three column specimens. Horizontal cracks along the mortar joints within the plastic hinge zone on the tension side of the columns are visible in the photographs at a displacement ductility factor of $\mu_a = 0.75$. Fine base cracks also appeared at this stage.

Vertical splitting in the bottom courses was generated on the compression side of the columns before the maximum load was reached. This is a typical behaviour of masonry members when the mortar joints are not confined, for example by galvanised or stainless steel plates. At the maximum load, extensive crushing of the clay brick and concrete face shells occurred and the face shells eventually spalled off with a resulting decrease in lateral load.

(b) Curvatures

During the tests it was observed that the curvatures in the mortar joints were proportionately larger than the curvatures measured over the masonry blocks. This was particularly true for the curvatures at the lowest level adjacent to the base, which were very large because the gauge lengths included a wide crack in the base mortar joint (see Figure 8). This was already very noticeable when the displacement at the top of the columns was equal to the yield displacement. Consequently, the yield curvature could not be calculated accurately from the average curvature at the lowest level. Figure 9 shows a plot of all the measured curvatures at each of the five levels. These were linearly extrapolated for both loading directions separately as follows

$$\Phi = \frac{1}{5} \sum_{i=1}^{5} \Phi_i \frac{1400}{x_i}$$

These were then averaged to define the average yield curvature, $\Phi_y$, corresponding to the yield displacement $\Delta_y$. These values are shown in Table 3.

The experimental ultimate curvatures, $\Phi_u$, were taken as the curvatures when the measured flexural strength of the columns had reduced to approximately 80% of the theoretical ideal strength. Unfortunately, for Specimens 1 and 2 the potentiometers went out of range above ductility factor 8, at which the load carrying capacity of the columns was still greater than the 80% of the theoretical ultimate load. At a ductility factor of 8, curvature ductility factors, $\Phi_u/\Phi_y$, of approximately 13 and 16.5 were achieved for Specimens 1 and 2 respectively.

(c) Load-Displacement Characteristics

The measured lateral load-displacement hysteresis loops of Specimen 1 are depicted in Figure 11. It can be seen that the hysteresis loops show very good energy-dissipating characteristics and stability. With increasing displacement ductility, some stiffness degradation is apparent.

Specimen 3 reached a curvature ductility factor of approximately 7.7 at a ductility factor of 3.

The lateral load is plotted in Figure 10 against the average curvature measured by the potentiometers close to the base block for all three specimens. They show degradation of stiffness with increasing curvature levels for all three piers. Some pinching is evident, but the major difference between the concrete piers and the brick pier is that the loops are very open for the concrete piers and narrow for the brick pier indicating respectively a more ductile and less ductile type of behaviour.

Table 3 Experimental Values for Specimens 1, 2 and 3

<table>
<thead>
<tr>
<th>Specimen #</th>
<th>$\Delta_y$ (mm)</th>
<th>$\Phi_y$ (rad/mm)</th>
<th>$\Delta_u$ (mm)</th>
<th>$\Delta_u/\Delta_y$</th>
<th>$\Phi_u/\Phi_y$</th>
<th>$\Delta_u/\epsilon \times 100$</th>
<th>$H_{max}$ (kN)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>8.90</td>
<td>$17.0 \times 10^6$</td>
<td>89.0</td>
<td>10</td>
<td>13</td>
<td>6.3 %</td>
<td>72.0</td>
</tr>
<tr>
<td>2</td>
<td>8.0</td>
<td>$15.9 \times 10^6$</td>
<td>80.0</td>
<td>10</td>
<td>16.5</td>
<td>5.7%</td>
<td>81.0</td>
</tr>
<tr>
<td>3</td>
<td>11.30</td>
<td>$19.0 \times 10^6$</td>
<td>34.0</td>
<td>3</td>
<td>7.7</td>
<td>2.4%</td>
<td>42.5</td>
</tr>
</tbody>
</table>
Figure 10. Experimental lateral load versus bottom curvature hysteresis loops for (a) Specimen 1, (b) Specimen 2 and (c) Specimen 3.
The maximum load-carrying capacity of the column was 72.0 kN and -67.5 kN at a displacement ductility of $\mu_1 = \pm 3$. The average of these two load values was 15% greater than the theoretical value based on the full cross-section and 35% greater than the capacity based on the core concrete only. The dramatic reduction in strength between ductilities $\pm 5$ and $\pm 8$ is a result of the face shells spalling, leaving the core concrete to carry the load. At a displacement ductility of 10, the maximum experimental load is approximately equal to the theoretical ideal ultimate capacity, and 83% of the maximum experimental load. When the column was loaded to $\mu_1 = +12.40$ and $\mu_1 = -11$ after completing two cycles of $\mu_1 = \pm 10$, the longitudinal bars in the compression region buckled, causing a significant reduction in lateral load-resisting capacity and a sudden failure.

The measured lateral load-displacement hysteresis loops of Specimen 2 are depicted in Figure 12. It can be seen that the hysteresis loops are even more satisfactory than those for Specimen 1. With increasing displacement ductility, some stiffness degradation is again apparent. The face shells were well restrained by the central walls of the masonry unit and no degradation of strength occurred until the second cycle at ductility factor $\mu_1 = +10$. The strength degradation during the first cycle was only 5%, indicating a level of toughness which is very satisfactory. When the column was loaded to $\mu_1 = +11.12$ after completing two cycles of $\mu_1 = \pm 10$, the longitudinal bars in the compressive region buckled, causing a sudden failure.

The measured lateral load-displacement hysteresis loops of Specimen 3 are depicted in Figure 13. It can be seen that the performance of Specimen 3 was less satisfactory than the others. The theoretical ultimate load was exceeded by 9% when the maximum load of 42.5 kN was reached at a ductility of 2. At a displacement ductility factor of $\mu_1 = \pm 3$, the experimental flexural strength had decreased to 85% of the theoretical ideal flexural strength of the column. However, the maximum experimental flexural strength measured in the opposite direction of loading only reached 98% of the theoretical maximum load at a displacement ductility of 1.5. This decreased to 78% of theoretical at a displacement ductility of 3.

(d) Flexural overstrength

The flexural overstrength factors $M_{\text{max}}/M_i$ were 1.14 and 1.18 for Specimen 1 and 2 respectively where $M_{\text{max}}$ is the maximum measured moment capacity and $M_i$ is the theoretical flexural strength based on the measured yield strength of the steel reinforcement, neglecting strain hardening, the measured concrete compressive strength neglecting the effect of confinement, and maximum compressive strain of 0.003 for Specimens 1 and 2 and 0.0025 for Specimen 3.

The flexural strength enhancement equation given by Ang [1985] was found to be 1.22 for Specimens 1 and 2. This agrees reasonably well with the actual flexural overstrength factor for Specimen 2 but not for Specimen 1.

(e) Spalling strains

The masonry compressive strain, $\varepsilon_{\text{mat}}$, when spalling of the face shell commenced, was estimated as 0.0065, 0.0085 and 0.0028 for Specimens 1, 2 and 3, respectively.

(f) Equivalent plastic hinge length

The equivalent plastic hinge length, $L_{\text{pl}}$, may be found from the plastic displacement, $\Delta_p$, by taking the first moment of area of an idealised rectangular distribution of the plastic curvature about the point of contraflexure of the column, leading to the following relationship:
Figure 12. Experimental lateral load-displacement hysteresis loops for Specimen 2.

Figure 13. Experimental lateral load-displacement hysteresis loops for Specimen 3.
4. It was observed during testing that the minimum spalling did not occur until a ductility of 5 for Specimen 1 and 10 for Specimen 2. The full column sections can be used in the analysis for strength and ductility, i.e. the design was based entirely on the concrete core alone. However, it was observed during the testing that the experimental strengths and ductilities were greater than the theoretical strengths and ductilities based on the full column sections. Face shells did not spall until a ductility of 5 for Specimen 1 and 10 for Specimen 2. The full column sections can be used in design.

5. The column tested with centre-to-centre spacing of the hoop sets of up to 0.25h led to satisfactory performance. It is proposed that the Code NZS3101 limitations for centre-to-centre spacing of the hoop sets should be 1/4 of the least lateral dimension of the cross-section instead of 1/5.

6. It was observed during testing that a very good performance was shown by the concrete masonry columns in which the core concrete and reinforcement both comply with the reinforced concrete Code NZS3101. Ductility factors of 10 were achieved without significant strength degradation. It follows therefore, that these column types can be designed as ductile members.

7. It was observed during testing that the clay brick column did not behave in a sufficiently ductile manner and should therefore be designed as a member capable of sustaining only limited ductility.

8. Enhanced strengths resulting from confinement of the core concrete agreed well with the predictions made from Ang’s [1985] equation for reinforced concrete columns.

CONCLUSIONS

The conclusions reached during this study may be summarized as follows:

1. Specimen 1 constructed with concrete masonry 20.36 units performed extremely well. A ductile failure was observed at the end of testing and a displacement ductility factor of 10 during cyclic loading was achieved, indicating that the transverse hoops provided adequate confinement to the concrete core, prevented premature buckling of the longitudinal bars, and provided sufficient shear resistance.

2. Specimen 2, made from concrete masonry 20.30 units, also performed extremely well and reached a displacement ductility factor of 10 during cyclic loading. The test indicated that the transverse hoops effectively confined the concrete core even though the spacing of the hoops was 0.25h, greater than the limit of 0.20h required by the Code, NZS3101.

3. The design of the concrete masonry columns was based on the assumption that the masonry face could be ignored in the analysis for strength and ductility, i.e. the design was based entirely on the concrete core alone. However, it was observed during the testing that the experimental strengths and ductilities were greater than the theoretical strengths and ductilities based on the full column sections. Face shells did not spall until a ductility of 5 for Specimen 1 and 10 for Specimen 2. The full column sections can be used in design.

4. It was observed during testing that the minimum spalling strain of the masonry face for concrete masonry columns was 0.0065. Therefore, the use of the extreme fibre masonry compressive strain of 0.0025 in calculations is inevitably conservative and a value of 0.003 could be used in the design calculations. Spalling of the clay masonry column was observed at an extreme fibre strain of the brick face of 0.0028. Therefore, the use of the extreme fibre masonry compressive strain of 0.0025 is a reasonably good representation.

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REFERENCES


NOTATION

d_b = longitudinal bar diameter
f'_o = uniaxial compression strength of masonry unit
f'_c = compression strength of grout
f'_n = masonry compression strength
f'_p = longitudinal stress in mortar joint, sufficient to cause failure
h = overall depth of column section
H_max = maximum lateral load occurred during testing
l = distance from section of maximum moment to point of contraflexure
l_p = equivalent plastic hinge length
M_i = ideal flexural column strength
M_max = experimental maximum flexure strength of column
x = ratio of shell area to gross area of a masonry unit
x_i = distance from top of column to level i
Δ_u = maximum lateral displacement occurring during testing
Δ_p = plastic displacement
Δ_y = yield displacement
ε_spall = spalling strain of masonry
μ_Δ = displacement ductility factor
Φ_i = experimental curvature at level i
Φ_o = ultimate curvature
Φ_y = yield curvature